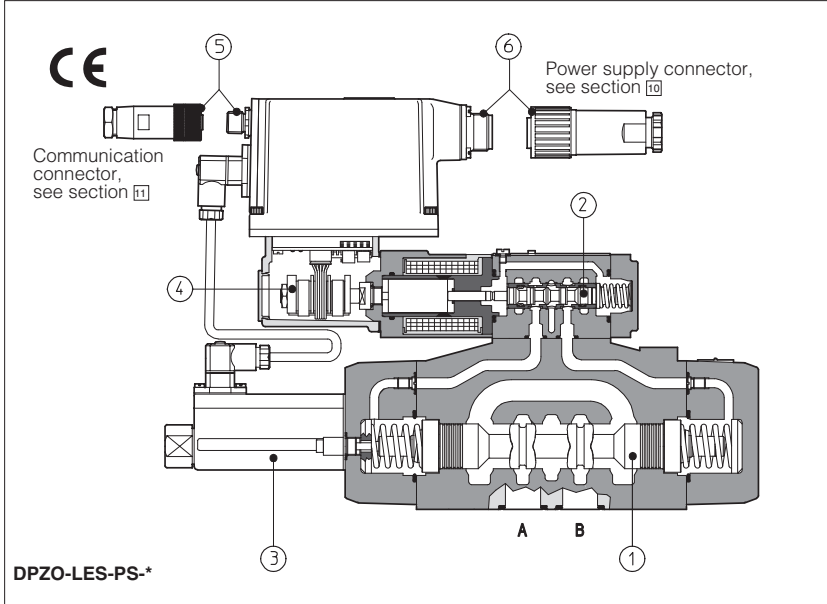


Integral electronic drivers type E-RI-TES, E-RI-LES

digital, for proportional valves with one or two position transducers



These digital drivers are integral to the Atos proportional valves and they control in closed loop the spool position ① and ② according to the electronic reference signal.

They are available in two different executions:

- TES for proportional valves with single position transducer ③
- LES for proportional valves with double position transducers ③, ④

Features

- Integral digital electronics, factory preset
- Software setting of the main functional parameters as bias, scale, ramps, by means of the relevant programming devices KIT-E-SW-*, see section 8
- Possibility to optimize the application performances modifying via software the internal parameters as the dynamic response (P.I.D.) and the regulation characteristic of the valve (linearization)
- Possibility of real time selection of different PID parameters set during the axis motion (options /SP and /ZP)
- Standard execution with 7 pin power supply connector, see section 2
- 12 pin power supply connector for safety option /Z and for P/Q options /SP and /ZP, see section 3.

Following communication interfaces ⑤ are available:

- -PS, RS232 serial communication interface. The valve reference signal is provided with analogue commands via the 7 (or 12) pin connector ⑥
 - -BC, CANbus interface
 - -BP, PROFIBUS-DP interface
- In the -BC and -BP interfaces the valve reference signal is provided via fieldbus; during start up or maintenance, the valves can be operated with analogue signals via the 7 (or 12) pin connector ⑥
- IP67 protection degree.
 - 3,3A maximum current to the coils.
 - CE marking grants the conformity to the EMC Directive (Electromagnetic Compatibility).

1 MODEL CODE

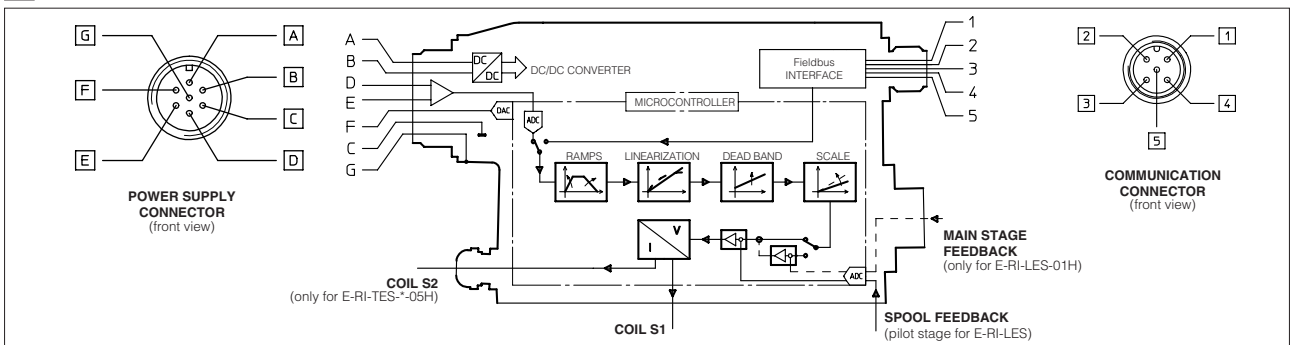
E-RI - TE S - PS - 01H * ** / *

| | | | | | |
|--|--|--|--|--|---------------------|
| Integral electronic driver | | | | | Set code (see note) |
| TE = for proportional valves with single position transducer | | | | | Series number |
| LE = for proportional valves with double position transducers | | | | | |
| S = digital electronic | | | | | |
| Communication interfaces PS = RS232 serial BC = CAN-Bus BP = PROFIBUS-DP | | | | | |
| 01H = for single solenoid proportional valves 05H = for double solenoid proportional valves (only for -TES) | | | | | |

Options (12 pin connector), see section 3:
C = remote pressure transducer with current feedback 4-20 mA - **only for options /SP and /ZP**
SP = additional closed loop pressure control with multiple PID parameters set - **only for -PS**
Z = double power supply, enable and fault
ZP = as SP but with double power supply, enable and fault - **only for -BC and -BP**

Note: the set code identifies the correspondance between the digital integral driver and the relevant valve.

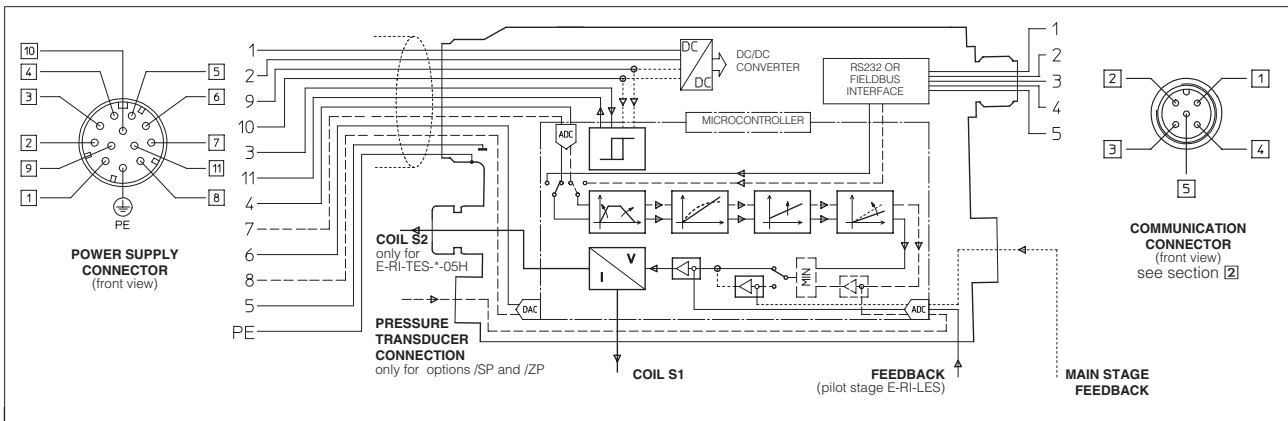
2 ELECTRONIC AND WIRING BLOCK DIAGRAM FOR -TES AND -LES (7 PIN CONNECTOR)



Note: with -BC and -BP options, the connections D-E-F can be used to operate the valve with analogue signals during start-up or maintenance

| POWER SUPPLY CONNECTOR | | | COMMUNICATION CONNECTOR | | | | |
|------------------------|---------------------------------|--|----------------------------------|-------------------------------|------------------------------|--|--|
| PIN | SIGNAL DESCRIPTION | TECHNICAL SPECIFICATION | Communication options | -PS (RS232) male connector | -BC (CAN Bus) male connector | -BP (PROFIBUS-DP) female connector (reverse key) | |
| A | Power supply 24 V _{DC} | Stabilized: +24V _{DC} | Pin number Signal description | 1 | CAN_SHLD | +5V | |
| B | Power supply zero | Filtered and rectified: V _{ripple} = 21 ÷ 33 (ripple max 2 V _{pp}) | | 2 | Shield | Termination voltage | |
| C | Signal zero | Reference 0 V _{DC} | | 3 | NC | LINE -A | |
| D | Input signal + | 0 ÷ 10 V _{DC} Depending to the valve type | | 4 | Not Connected | Not Connected | Bus line (high) |
| E | Input signal - | ± 10 V _{DC} (see the relevant technical table) | | 5 | RS_GND | CAN_GND | DGND Signal zero data line / termination voltage |
| F | Monitor | 0 ÷ 10 V Depending to the valve type (see the relevant technical table) 1 V = 10% of spool position | | 1 | RS_RX | CAN_H | LINE-B |
| G | Earth | Connect only when the power supply don't conform to VDE 0551 (CEI 14/6) | | 2 | Valves receiving data line | Bus line (high) | Bus line (low) |
| | | | 3 | RS_TX | CAN_L | SHIELD | |
| | | | 4 | Valves transmitting data line | Bus line (low) | Shield | |

3 ELECTRONIC AND WIRING BLOCK DIAGRAM FOR -TES/Z, -TES/SP, -TES/ZP, -LES/Z, -LES/SP, -LES/ZP (12 PIN CONNECTOR)



| POWER SUPPLY CONNECTOR (OPTION /Z) | | | POWER SUPPLY CONNECTOR | | OPTION /SP | OPTION /ZP |
|------------------------------------|-----------------------------------|---|------------------------|-----------------------------------|--|------------------------------------|
| PIN | SIGNAL DESCRIPTION | TECHNICAL SPECIFICATION | PIN | SIGNAL DESCRIPTION | TECHNICAL SPECIFICATION | |
| 1 | Power supply 24 Vdc (power stage) | Stabilized: +24 Vdc | 1 | Power supply 24 Vdc (power stage) | Stabilized: +24 Vdc | |
| 2 | Power supply 0 Vdc (power stage) | Filtered and rectified: Vrms 21-33 (ripple max 2 Vpp) | 2 | Power supply 0 Vdc (power stage) | Filtered and rectified: Vrms 21-33 (ripple max 2 Vpp) | |
| 3 | Enable | Enabling input normal working 24 Vdc | 3 | Enable | Enabling input normal working 24 Vdc | |
| 4 | Input signal + | $\pm 10 \text{ Vdc} - 0 \div 10 \text{ Vdc}$ | 4 | Flow input signal | $\pm 10 \text{ Vdc} - 0 \div 10 \text{ Vdc}$ | |
| 5 | Signal zero | Reference signal 0 Vdc | 5 | Signal zero | Reference 0 Vdc | |
| 6 | Monitor (spool position) | $\pm 10 \text{ Vdc}$ referred to pin 5 $1 \text{ V} = 10\%$ of spool position | 6 | Flow monitor | $\pm 10 \text{ Vdc}$ referred to pin 5 | |
| 7 | NC | Not connected | 7 | Pressure input signal | $\pm 10 \text{ Vdc} - 0 \div 10 \text{ Vdc}$ | |
| 8 | NC | Not connected | 8 | Pressure monitor | $\pm 10 \text{ Vdc}$ referred to pin 5 | |
| 9 | Power supply 24 Vdc (logic stage) | Stabilized: +24 Vdc | 9 | Depending to | PID selection (see 4.2) | Power supply +24 Vdc (logic stage) |
| 10 | Power supply 0 Vdc (logic stage) | Filtered and rectified: Vrms 21-33 (ripple max 2 Vpp) | 10 | option /SP or /ZP | | Power supply 0 Vdc (logic stage) |
| 11 | Fault | Alarm = 0 Vdc Correct functioning = +24 Vdc | 11 | Fault | Alarm = 0 Vdc Correct functioning = +24 Vdc | |
| PE | Earth | Connect only when the power supply is not conform to VDE 0551 (CEI 14/6) | PE | Earth | Connect only when the power supply is not conform to VDE 0551 (CEI 14/6) | |

4 OPTIONS

4.1 Option /Z (12 pin connector)

Safety option, specifically introduced for -BC and -BP communication interfaces, provides two separated electric power supplies for the digital electronic circuits and for the solenoid power supply stage. The Enable and Fault signals are also available.

- Double power supply - Pin 1, 2 / 9, 10

The double power supply allows to interrupt the valve functioning by cutting the solenoid power supply (pin 1 and 2) e.g. for emergency, as provided by the European Norms EN954-1 for components with safety class 2, but keeping energized the digital electronic circuits (pin 9 and 10), thus avoiding fault conditions of the machine fieldbus controller.

Pin 2 and 10 (zero Volt) are connected together inside the electronics.

- Enable signal - Pin 3

Safety function providing the possibility to enable or disable the valve functioning without cutting the power supply. This is particularly useful when the valve functioning has to be disabled regularly during the machine cycle. Removing the enable command, it is possible to inhibit the valve driver, with the consequent interruption of the valve operations. The driver is active with an enabling signal +9 to +24VDC.

- Fault signal - Pin 11

Safety function providing an output signal which switches to zero in case of interruption of the transducer feedback cable. In this condition the valve functioning is disabled.

4.2 Option /SP (12 pin connector)

Option providing in addition to the standard valve functions, a closed loop control of the max pressure, thus realizing a P/Q regulation. A remote pressure transducer must be installed on the system and its feedback has to be interfaced to the valve. If the real value of the pressure in the system remains below the relevant reference signal, the driver regulates in closed loop the valve's spool position, according to the flow reference signal. When the real pressure become close to the relevant reference signal, the driver automatically performs the closed loop control of the pressure. This option permits to realize accurate dynamic pressure profiles. Up to 4 set of PID pressure parameters can be real time selected during the axis motion via on-off signals to the 12 pin connector to optimize the control performances in the different phases of the machine cycle.

| PID SET SELECTION | | | | |
|-------------------|-------|--------|--------|--------|
| PIN | SET 1 | SET 2 | SET 3 | SET 4 |
| 9 | 0 | 0 | 24 Vdc | 24 Vdc |
| 10 | 0 | 24 Vdc | 24 Vdc | 0 |

The selection of the PID parameters set must be performed according the sequence: set 1 → set 2 → set 3 → set 4 and viceversa.

4.3 Option /ZP (12 pin connector)

Integral digital P/Q controller providing the same characteristics of option /SP plus additional double power supply, enable and fault, like option /Z. In this option the multiple set of PID pressure parameters can be real time selected during the axis motion through the -BC or -BP interfaces.

4.4 Option /C (compatible only with options /SP and /ZP)

The electronics is set to receive 4÷20 mA signal from the remote pressure transducer instead of standard 0÷10 V. In case of breakage of the transducer feedback cable the driver functioning is disabled.

4.5 Pressure transducer connector (options /SP and /ZP)

The pressure transducer and the 4 pin connector type SP-ZH-4P-M8/5 have to be ordered separately. See section 11 for the 4 pin connector and tab. G460 for the pressure transducer.

| PIN | options /SP and /ZP | options /CSP and /CZP (Ri = 316 Ω) | CONNECTOR (front view) |
|-----|---|------------------------------------|------------------------|
| 1 | Pressure - real value | Pressure signal | |
| 2 | Common zero for power supply and signal | Reserved (do not connect) | |
| 3 | Transducer power supply +24 Vdc | Power supply | |
| 4 | Reserved (do not connect) | Reserved (do not connect) | |

4.6 Current reference signal (option /I)

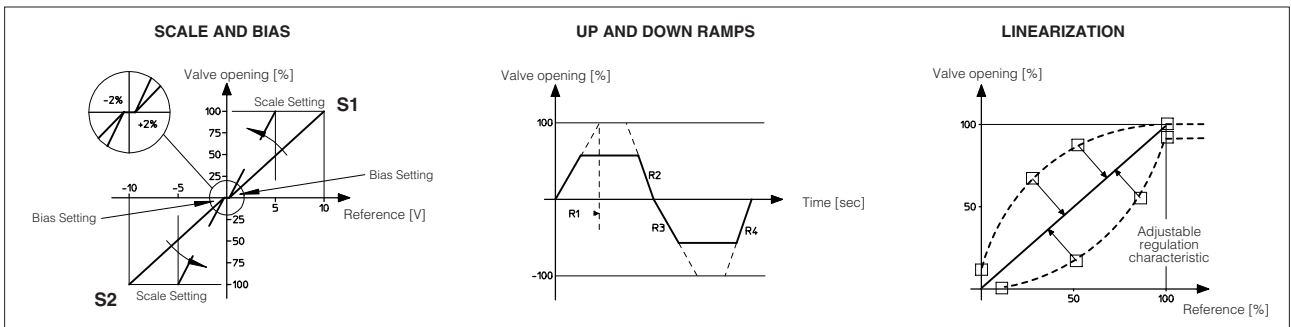
The digital drivers type -TES and -LES can be supplied, **on request**, with special execution 4÷20 mA current reference signal and feedback signal, instead of the standard $\pm 10 \text{ V}$.

5 MAIN CHARACTERISTICS OF DIGITAL INTEGRAL ELECTRONIC DRIVERS

| Driver section | | | | |
|---------------------------------------|---|------------------------------------|---|---|
| Format | Sealed box on the valve - Protection: IP67 DIN 40050 - Insulation: VDE0110 | | | |
| Electromagnetic compatibility (EMC) | Emission: EN 50081-2 - Immunity: EN 50082-2 | | | |
| Max power consumption | 50 W | | | |
| Current supplied to solenoid | I _{max} = 3.3 A square wave PWM type | | | |
| Analog input signal impedance | Voltage signal R _i > 50 K Ω | | | |
| Operating temperature | -20°C ÷ +60°C (storage -20°C ÷ +70°C) | | | |
| Alarm messages | Electronic overcurrent and overtemperature | | | |
| Features | Position control by P.I.D. - Rapid solenoid excitation and switching off - Output to solenoids protected against accidental short circuits - Feedback cable break produces an inhibition of the driver, zeroing the current to the solenoid | | | |
| Communication options | | RS232 interface (option -PS) | CAN-Bus interface (option -BC) | Profibus-DP interface (option -BP) |
| Serial input format | | RS232C serial connection | Industrial field-bus with optical insulation type CAN-Bus ISO 11898 | Industrial field-bus with optical type PROFIBUS - DP European fieldbus standard EN 50170 part 2 |
| Communication Protocol | | Atos protocol with ASCII coding | CANopen EN50325-4 Device Profile DS408 | PROFIBUS - DP EN50170-2 IEC61158 |
| Programming interface - see section 8 | | Software interface (see tab. G500) | Software interface (see tab. G500) or Master CAN-Bus device | Software interface (see tab. G500) or Master PROFIBUS device |

Note: A minimum time of 300 to 500 ms have be considered between the driver energizing with the 24 Vdc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

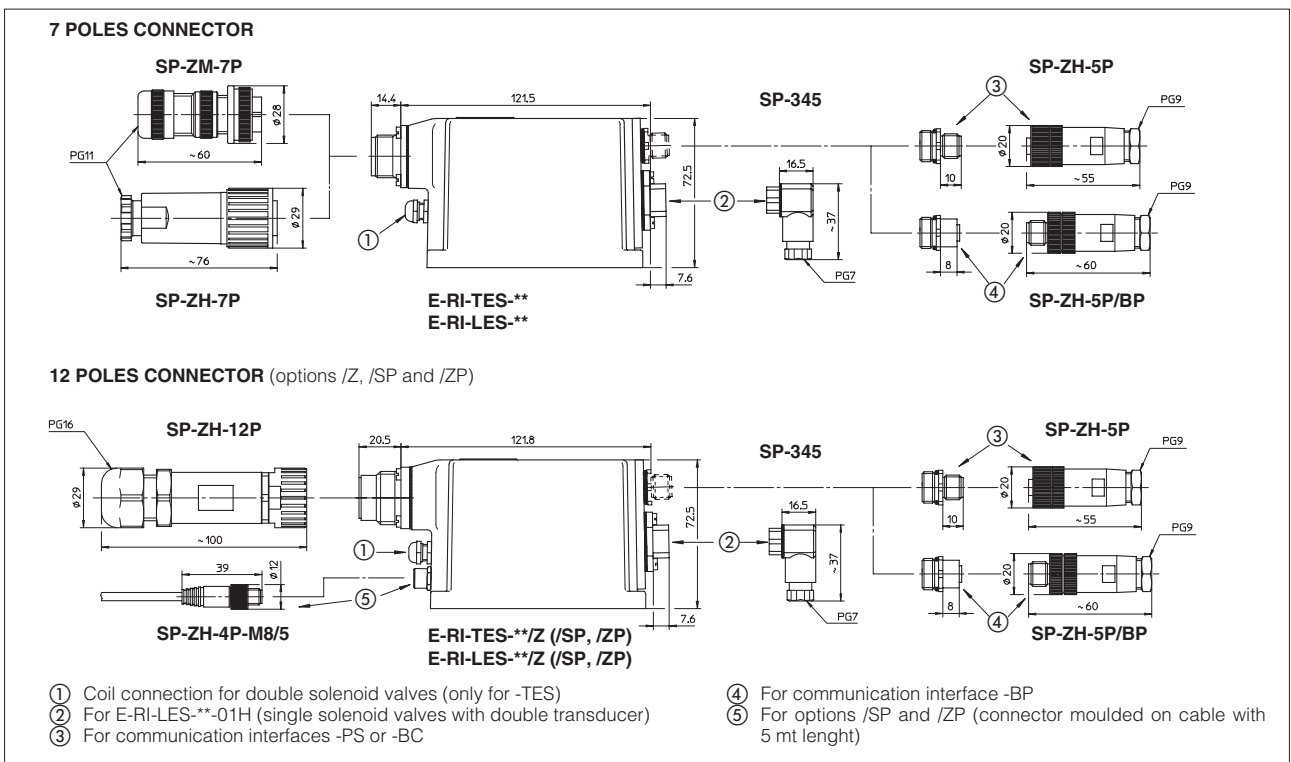
6 SOFTWARE SETTINGS



In addition to the above settings, other software regulations are available:

- Customized configuration of the reference signal, instead of standard $\pm 10V$
- Internal self generation of the reference signal. This function is particularly useful during start-up or maintenance
- P.I.D. parameters setting to optimize at the valve dynamic control
- Alarm setting of the high/low limits of the electronics temperature
- Alarm setting of the control deviation (max difference between the reference signal and the spool monitor after a selected time).

7 DIMENSIONS OF DIGITAL INTEGRAL ELECTRONIC DRIVERS AND CONNECTORS [mm]



8 PROGRAMMING DEVICES

The functional parameters of the digital valves, as the bias, scale, ramp and linearization of the regulation characteristic, can be easily set and optimized with graphic interface by using the following software programming devices suitable for standard PC:

KIT-E-SW-PS for electronics with RS232 interface (option **-PS**)

KIT-E-SW-BC for electronics with CANbus interface (option **-BC**)

KIT-E-SW-BP for electronics with PROFIBUS-DP interface (option **-BP**)

see tab. G500 for complete information about the programming device kits and for the PC minimum requirements.

Only for the -BC and -BP communication options, the functional parameters can be alternatively set via fieldbus through the machine control unit, using the standard communication protocols implemented by Atos.

The protocol operating instructions to be implemented in the standard protocols (DS301V4.02, DSP408 for CANbus and DPVO for PROFIBUS-DP) are described in the user manuals MAN-S-BC (for -BC option) and MAN-S-BP (for -BP option) supplied with the relevant programming device kits.

The above programming devices have to be ordered separately.

9 FIELDBUS FEATURES

9.1 CANbus - CANopen features implemented in Atos protocol

| | |
|--------------------|--|
| Protocol | CANopen version DS301 V4.02 |
| Network error ctrl | Node Guarding |
| Boot up process | Minimum boot-up |
| Node ID, Baudrate | setting via LSS (Layer Setting Services) and via SDO |
| Number of RPDO | Four Receive PDOs (mappable parameters, default as indicated in DSP408) |
| Number of TPDO | Four Transmit PDOs (mappable parameters, default as indicated in DSP408) |
| Number of SDO | One Receive SDO and one Transmit SDO |
| Device Profile | DSP408 Device Profile Fluid Power Technology |
| Configuration | Physical Layer: ISO11898 (transmission rates from 10 Kbit/s to 1 Mbit/s) Data Link Layer: Based on CAN standard frame with 11-bit identifier (CAN 2.0A) |
| Info (file) | EDS file (Electronic Device Data Sheet) enclosed in KIT-E-SW-BC or DVD-E-MAN-BC (both in DVD format) |

9.2 Profibus DP features implemented in Atos protocol

| | |
|----------------------------------|---|
| Protocol | Profibus version DPV0 |
| Error control | SAP 60 |
| Boot up proces | SAP 61, SAP 62 |
| Node ID | SAP 55 or dip-switches hardware |
| Cyclic and Acyclic communication | PPO Telegrams: Type 3, Type 5 (for P/Q drivers) for real-time and parameter communication (string management is realized with an Atos algorithm, see KIT-MAN-S-BP). |
| Device profile | PROFIBUS Profile: Fluid Power Technology |
| Configuration | Physical Layer: (lev.1 - EN50170 part. 2) rates from 9,6 Kbit/s to 12 Mbit/s, up to 126 stations (with repeaters) Data Link Layer: (lev.2 - EN50170 part3/4) |
| Info (file) | GSD file (Electronic Device Data Sheet) enclosed in KIT-E-SW-BP or DVD-E-MAN-BP (both in DVD format) |

10 CHARACTERISTICS OF POWER SUPPLY CONNECTORS (to be ordered separately)

| CONNECTOR TYPE | POWER SUPPLY CONNECTOR | | |
|------------------------|--|--------------------------------------|--|
| | SP-ZH-7P | SP-ZM-7P | SP-ZH-12P |
| Type | Female straight circular socket plug 7 pin | | Female straight circular socket plug 12 pin |
| Material | Plastic reinforced with fiber glass | Aluminium alloy with cadmiun plating | Plastic reinforced with fiber glass |
| Cable gland | PG11 | | PG16 |
| Cable | LiYCY 7x 0.75 mm ² max 20m 7 x 1 mm ² max 40m | | LiCY 10 x 0,14 mm ² (signal) LiYY 3 x 1 mm ² (alimentation) |
| Connection type | to solder | | to crimp |
| Standard | DIN 43563-BF6-3-PG11 | Secondo MIL-C-5015 G | DIN 43651 |
| Protection (DIN 40050) | IP 67 | IP 66 | IP 65 |

11 CHARACTERISTICS OF COMMUNICATION AND OF PRESSURE TRANSDUCER CONNECTORS (to be ordered separately)

| CONNECTOR TYPE | RS232 CONNECTOR (-PS) or CAN-Bus (-BC) | PROFIBUS CONNECTOR (-BP) | PRESSURE TRANSDUCER CONNECTOR OPTIONS /SP AND /ZP |
|------------------------|--|--|--|
| CODE | SP-ZH-5P | SP-ZH-5P/BP | SP-ZH-4P-M8/5 (1) |
| Type | Female straight circular socket plug 5 pin | Male straight circular socket plug 5 pin | Male straight circular socket plug 4 pin |
| Material | Plastic | Plastic | Plastic |
| Cable gland | PG9 | PG9 | (1) |
| Cable | for -BC: CANBus Standard (301 DSP) for -PS: LiYCY 5 x 0,25 shielded | PROFIBUS Standard | 4x0,25 mm ² |
| Connection type | screw terminal | screw terminal | to solder |
| Standard | M12 – IEC 60947-5-2 | M12 – IEC 60947-5-2 | M8 – IEC 60947-5-2 |
| Protection (DIN 40050) | IP 67 | IP 67 | IP 67 |

(1) Connector moulded on cable with 5 mt lenght